



PARTS LIST

PART NO	QTY	DESCRIPTION
TT-3342	1	TT-3342 Tail Unit Housing Right Side
TT-3300	1	TT-3300 Idler Pulley
STD-2108	1	S5 x 11 x 5 Bearing
SAB-0024	1	Shaft Pulley Assembly

TOOL / EQUIPMENT

NAME	QTY	DESCRIPTION

NO	TASK	WORK TIME	INSTRUCTION
1	Place the right side housing	15	Place the right side housing on the work surface.
2	Insert Idler Pulley assembly	20	Insert Idler Pulley assembly into the right side housing.
3	Insert the bearing	20	Insert the bearing into the right side housing.
4	Insert Shaft Pulley	20	Insert the Shaft Pulley assembly into the housing through the bearing.