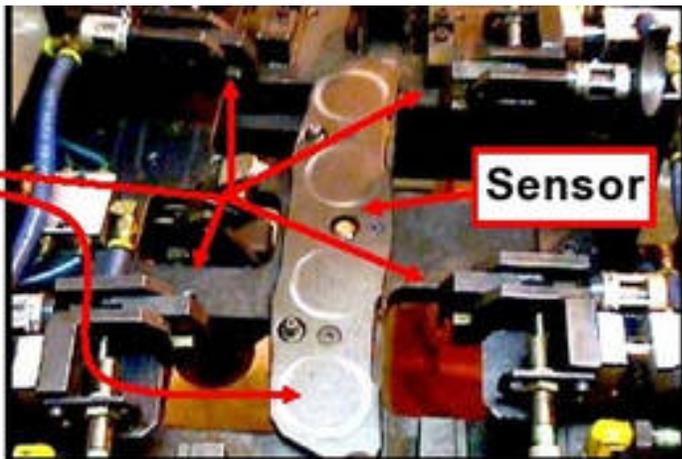


No. Cleaning Steps

- 1 Clean weld spatter and debris off:
 - A. Bracket holders (4)
 - B. Flange plate fixture surface
 - C. Stopping blocks (4 sets)at breaks, lunch and end of shift or more frequently
- 2 Use file, wire brush , air hose, rag and or cleaner to remove more concentrated spatter or derbies.
- 3 Apply "Zip Dip" lightly to end of bracket holders
- 4 If spatter or debris can not be removed using these methods contact Team Leader or Set up Person.

| | | | |
|-----------------|--------------|-------------|-------------|
| Air Hose | Brush | Dip" | File |
|-----------------|--------------|-------------|-------------|



Bracket Holders



Clean Spatter From These Areas



Critical Points

Too Much "Zip Dip" can collect weld spatter and debris causing more unscheduled downtime

Be cautious not to damage sensors while cleaning.

Make sure "Points of Contact" always remain clean

Safety

Do not leave rags inside the weld cells.

Careful of pinch points

Stopping Blocks

